



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586**Job Sheet 201623**

Part No: D2586

Job Qty: 30 pcs ✓

Part Name: Door Latch



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 10/18/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP E 02.01.31 Added Inspect level 21 NG IPP RevF: add not to keep key with latch DD 10.02.10
verified by:JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	30 pcs	10/18/19	10/18/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	30 pcs	10/18/19	10/18/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	



Container No: S223350



Part: D2586

Job No: 201623

Serial No/Batch: S223350

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/17/19

Plex 10/8/19 7:54 AM Dart.Lavoie.Chanta

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	30 pcs	10/18/19	0.00 0.00	QC 6 - 9		DAS OCT 22 2019 68 9-89
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
130 Small Fab - 2 - B4B	30 pcs	10/18/19	0.00 1.93	Small Fab - 1 - B4B		EAS 58 OCT 23 2019 6-89 OCT 22 2019
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
				Small Fab - 8 - B4B		
140 QC 5	30 pcs	10/18/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		

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				QC 5 - 30		DAS
				QC 5 - 40	NOV 25 2019	40
				QC 5 - 61		9-88
				QC 5 - 81		
150	Packaging 3-1 - Stock - B4B	30 pcs ✓	10/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	ST 481
					Packaging 3 - 4 - B4B	
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					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 -	

Oscar

NOV 23 2019

				B4B		
				Packaging 3 - 36 - B4B		
160 QC 21 - SA	30 pcs	10/18/19	0.00 0.00	QC 21 - SA - 21	ST 481	
				QC 21 - SA - 70	DAS	
				QC 21 - SA - 53	21	
				Broussard	8-58	NOV 25 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: TCH Sales, P/N: C2-32-25 Certification Required

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 1-Attach certification 2-Keep Key with latch

120 - QC6- All purchased or subcontracted products

130 - (Small Fab) 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____) ***Ensure key is bag with latch***

160 - (QC21- Final Inspection - Work Order Release)

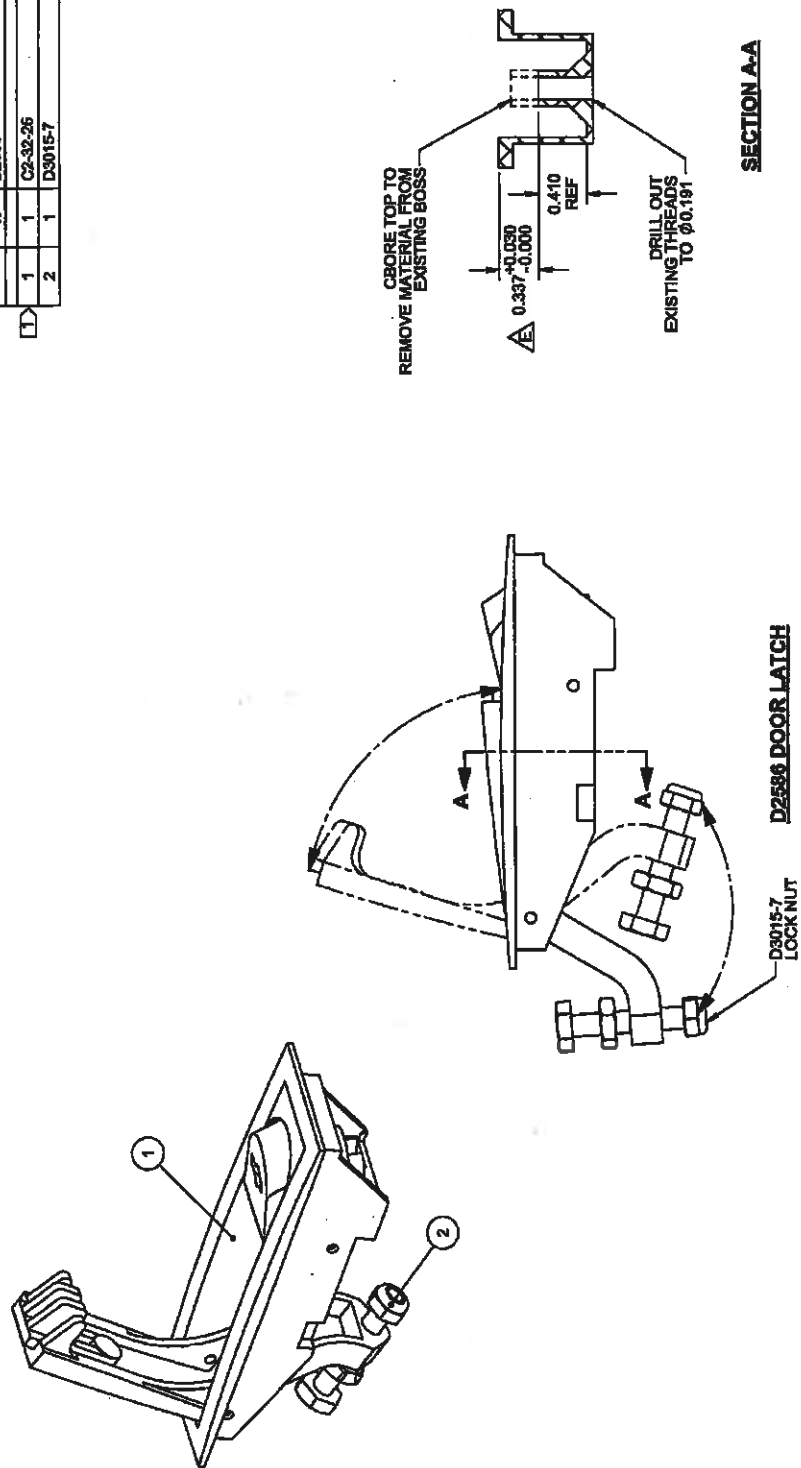
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C23225	Door Latch D2586	30 pcs (1 ea)	100-Purchasing	5223348
D3015-7	Lock Nut	30 pcs (1 ea)	130-Small Fab - 2 - B4B	5128927 5168031

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C23225	30	0	0
130-Small Fab - 2 - B4B	D3015-7	30	30	0

Part Specifications
Specifications could not be found.

Plex 10/8/19 7:54 AM Dart.Lavoie.Chantal

ITEM	QTY	P/N	DESCRIPTION
	X	D2586	LATCH ASSEMBLY
1	1	C2-32-25	LATCH
2	1	D3015-7	LOCK NUT



RELEASED
R 2011-07-04

REV.	DESCRIPTION	BY	DATE
E	REWORK DONE IN UPDATED DIMENSIONS FOR CDR (SEE CAR 11-20)	AJB	11.06.13
D	ADD 3015-7 PIN UPDATE DRAWING	CB	06.10.10
C	REVISED CBORE DEPTH	KE	97.06.05
B	CHANGED CBORE DEPTH	KE	97.07.23
A	NEW ISSUE	KE	98.07.18
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NOTES:
1) MATERIAL: PURCHASE FROM SOUTHCOR
2) FINISH: NONE
3) TOLERANCES: PER DART QSI D18 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.15 lbs APPROX

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		COPYRIGHT © 1999 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS UNCLASSIFIED AND CONTAINS NO INFORMATION THAT REQUIRES PROTECTION FROM UNAUTHORIZED DISCLOSURE	
		IT IS TO BE CLASSIFIED NEITHER CONFIDENTIAL NOR SECRET	
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Tel (613) 632-5200

PURCHASE ORDER
POHB044713

**Special Comments:**

OCT 10 2019

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201623	C23225			Door Latch D2586 AS PER DWG D2586 REV. E	Firmed	-	10/17/19	30 pcs	0 pcs	30 pcs	\$13.65/pcs	\$409.50
												Grand Total:	\$409.50

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A049 SUPPLIER AWARENESS

Plex 10/8/19 8:40 AM Dart.Lavole.Chantal

as Inc.
Court
ntario M1S 1B1
800-465-6281
855-299-3214



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
CAN

TEL: 613-632-9577

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
COLL	FedEx Priority	4382 6497 9250	10/15/19	12/31/20	1	15	JP/TYPE 3

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE
C2-32-25 555-C23225	BLK LEV LATCH RAISED TRIG W/LK C2-32-25 SOUTHCO C2-32-25	30	30	0
CERTIFICATE OF COMPLIANCE This is to certify that the items identified herein have been produced in accordance with applicable instructions, specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order. <i>Signature</i>				
		30	30	0

RECEIVED
OCT 16 2019
DART AEROSPACE LTD.

Visit Us Online

www.tchweb.com

Conditions Of Sale:

All shipments FOB Scarborough, Ontario.
All returns are subject to a 15% handling charge and must be authorized.
All claims and discrepancies must be reported within 7 days.
We have the right to charge collection and attorney's fees of 25% and interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation.
Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours.
Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 2% par mois (ou 24% par an) sur tous les comptes en souffrance.
Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait paiement.